January 5, 2010 8:38:52 AM

Item ID:

D205-704-043

Accept

Setup Start



Stop

Revision ID: Item Name:

Cable Assembly (205)

Start Date: Required Date: 18/01/2010

05/01/2010

Start Qty: 4.00 Req'd Qty: 4.00

**Cust Item ID:** 

**Customer:** 



Reference:

Approvals:

QC:

SPC (Y/N):

Date:

Date:

Run

Start



Stop

Sequence ID/ Work Center ID Operation Description Set Up/ **Run Hours**  Number

Plan Code Qty

Insp. Number Stamp

Revision Nbr

Draw

Reject Qty

Draw Nbr

N/A 100

Rev N/A

Small Fab Small Fab

Small Fab

Memo

0.00

0.00

Assemble as per dwg IIN D412-704 page 7, 8

110

OC5- Inspect part completeness to step on W/O

0.00

2) Swolodoz

0.00

Quality Control

120

Packaging

Identify as per dwg & Stock Location:

0.00

10-1-27 (90)



Packaging

Memo

Memo

0.00

| Dart Ae | rospace | e Ltd             |                      |                              |                |                 |                               | <b>t</b> .               |
|---------|---------|-------------------|----------------------|------------------------------|----------------|-----------------|-------------------------------|--------------------------|
| W/O:    |         |                   | WO                   | RK ORDER CHANGES             |                |                 |                               |                          |
| DATE    | STEP    | PRO               | OCEDURE CHAI         | NGE                          | Ву             | Date Qty        | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
|         |         |                   |                      |                              |                |                 |                               |                          |
|         |         |                   | <i>i</i>             |                              |                |                 |                               |                          |
|         |         |                   |                      |                              |                |                 |                               |                          |
|         |         |                   |                      |                              |                |                 |                               |                          |
| Part No | :       | PAR #:            | Fault Cate           | gory: N                      | CR: Yes        | No <b>DQA</b> : | Date: _                       |                          |
|         | R       | esolution:        | Disposition          | n: Q                         | A: N/C Cld     | osed:           | Date: _                       |                          |
| NCR:    |         |                   | WORK ORDE            | ER NON-CONFORMANC            | E (NCR         | )               | <del></del>                   |                          |
| DATE    | OTES    | Description of NC |                      | Corrective Action Section B  |                | Verification    | Approval                      | Approval                 |
| DATE    | STEP    | Section A         | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date | Section C       | Chief Eng                     | Approval<br>QC Inspector |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR)              |                      |                              |                             |                           |                       |                         |          |  |
|------|------|---|----------------------|------------------------------|-----------------------------|---------------------------|-----------------------|-------------------------|----------|--|
| DATE | 0750 | Description of NC Corrective Action Section B |                      | Description of NC            | Corrective Action Section B |                           |                       | Approval                | Annrovol |  |
| DATE | STEP | Section A                                     | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date              | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspecto |          |  |
|      |      |   |                      |                              |                             |                           |                       |                         |          |  |
|      |      |   |                      |                              |                             |                           |                       |                         |          |  |
|      |      |   |                      |                              |                             |                           |                       |                         |          |  |
|      |      |   |                      |                              |                             |                           |                       |                         |          |  |
|      |      |   |                      |                              |                             |                           |                       |                         |          |  |
|      |      |   |                      |                              |                             |                           |                       |                         |          |  |
|      |      |   |                      |                              |                             |                           |                       |                         |          |  |
|      |      |   |                      |                              |                             |                           |                       |                         |          |  |
|      |      |   |                      |                              |                             |                           |                       |                         |          |  |



January 5, 2010 8:38:52 AM

Item ID:

D205-704-043

Cable Assembly (205)

Accept

Setup Start

Stop



Revision ID:

Required Date: 18/01/20

Item Name: **Start Date:** 

05/01/2010 Start Qty: 4.00 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date: \_

Start Run

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/

Operation Description

Set Up/ Run Hours Draw Number

Plan Code Rev.

Accept Qty

Reject Reject Qty

Insp. Number Stamp

Work Center ID

QC21- Final Inspection - Work Order Release

0.00

130

Memo

0.00

MF 10-1-27

Quality Control

QC

| W/O:    | //o: WORK ORDER CHANGES |        |                 |      |     |              |     |                               |                       |
|---------|-------------------------|--------|-----------------|------|-----|--------------|-----|-------------------------------|-----------------------|
| DATE    | STEP                    | PRO    | CEDURE CHANGE   |      | Зу  | Date         | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
|         |                         |        |                 |      |     |              |     |                               |                       |
|         |                         |        |                 |      |     |              |     |                               |                       |
|         |                         |        |                 |      |     |              |     |                               |                       |
|         |                         |        |                 |      |     |              |     |                               |                       |
| Part No | :                       | PAR #: | Fault Category: | NCR: | Yes | No <b>DQ</b> | A:  | _ Date: _                     |                       |

| NCR:     |                  | WORK ORDER NON-CONFORMANCE (NCR) |                      |                              |                |              |                       |                       |  |  |
|----------|------------------|----------------------------------|----------------------|------------------------------|----------------|--------------|-----------------------|-----------------------|--|--|
|          |                  | Description of NC                |                      | Corrective Action Section B  | 3              | Verification |                       |                       |  |  |
| DATE     | STEP             | Section A                        | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date | Section C    | Approval<br>Chief Eng | Approva<br>QC Inspect |  |  |
|          |                  |                                  |                      |                              |                |              |                       |                       |  |  |
|          |                  |                                  |                      |                              |                |              |                       |                       |  |  |
|          |                  |                                  |                      |                              |                |              |                       |                       |  |  |
|          |                  |                                  |                      |                              |                |              |                       |                       |  |  |
|          |                  |                                  |                      |                              |                |              |                       |                       |  |  |
|          |                  |                                  |                      |                              |                |              |                       |                       |  |  |
| <u> </u> |                  |                                  |                      |                              |                |              |                       |                       |  |  |
|          |                  |                                  |                      |                              |                |              |                       |                       |  |  |
|          |                  |                                  |                      |                              |                |              |                       |                       |  |  |
|          | ate & initial al |                                  |                      |                              |                |              |                       |                       |  |  |

#### **Picklist Print**

January 5, 2010 8:38:58 AM

Work Order ID: 54898

Parent Item:

D205-704-043

Cable Assembly (205)

| C 454 117-12      | d Dealerson M        | fo/ Rin | Primary Is | est |
|-------------------|----------------------|---------|------------|-----|
| Comments:         |                      |         |            |     |
| Parent Item Name: | Cable Assembly (203) |         |            |     |

Purchased

Purchased

Purchased



Start Date: 05/01/2010

Start Qty: 4.00

Required Date: 18/01/2010

Required Qty: 4.00

Date 2 Qty on Remaining Route Unit of Status Component Item 19 Replacement Mfg/ Issue Qty To Pick Issued 🥵 Seq ID Measure Hand Location Item Location Item Name Item ID Purch

AN3-13A

Bolt

| Wareh <u>ouse</u> | Loc Oty | Loc Code |
|-------------------|---------|----------|
| Walthouse         | DOC VI  |          |

100

Location

No

No

No

Main Warehouse

95.0000

ST 95 95 104746 1,975.000 4.0000 100 Each

Each

4.0000

Bolt

AN3-5A

| Warehouse | Loc Oty | Loc Code |
|-----------|---------|----------|
| Location  |         |          |

Main Warehouse

ST

1975 188 100188 1787 105057

100

Each

4,915.000 8.0000



| AN960JD10L |  |
|------------|--|
|            |  |

Washer

| Warehouse      | Loc Qty | Loc Code |
|----------------|---------|----------|
| Location       |         |          |
| Main Warehouse |         |          |
| ST             | 4915    |          |
| 101291         | 16      |          |
| 104885         | 25      |          |
| 105793         | 236     |          |
| 109632         | 174     |          |
| 110985         | 4464    |          |

Page 1

| W/O: |      | WORK ORDER (       | WORK ORDER CHANGES |      |     |                               |                         |  |  |
|------|------|--------------------|--------------------|------|-----|-------------------------------|-------------------------|--|--|
| DATE | STEP | PROCEDURE CHANGE B |                    | Date | Qty | Approval Chief Eng / Prod Mgr | Approva<br>QC Inspector |  |  |
|      |      |                    |                    |      |     |                               |                         |  |  |
|      |      |                    |                    |      |     |                               |                         |  |  |
|      |      | • • •              |                    |      |     |                               |                         |  |  |
|      |      |                    |                    |      |     |                               |                         |  |  |
|      |      |                    |                    |      |     |                               |                         |  |  |

| Part No:    | PAR #: | Fault Category: | NCR: Yes No DQA: | Date:   |
|-------------|--------|-----------------|------------------|---------|
| Resolution: |        | Disposition:    | QA: N/C Closed:  | _ Date: |

| NCR: |      |                   | WORK ORDER NON-CONFORMANCE (NCR) |                              |                |              |                       |                          |  |  |  |
|------|------|-------------------|----------------------------------|------------------------------|----------------|--------------|-----------------------|--------------------------|--|--|--|
|      | T    | Description of NC |                                  | Corrective Action Section B  | <u> </u>       | Verification | Annaval               | Ι                        |  |  |  |
| DATE | STEP | Section A         | Initial<br>Chief Eng             | Action Description Chief Eng | Sign &<br>Date | Section C    | Approval<br>Chief Eng | Approval<br>QC Inspector |  |  |  |
|      |      |                   |                                  |                              |                |              |                       |                          |  |  |  |
|      |      |                   |                                  |                              |                |              |                       |                          |  |  |  |
|      |      |                   |                                  |                              |                |              |                       |                          |  |  |  |
|      |      | s S               |                                  |                              |                |              |                       |                          |  |  |  |
|      |      |                   |                                  |                              |                |              |                       |                          |  |  |  |
|      |      |                   |                                  |                              |                |              |                       |                          |  |  |  |
|      |      |                   |                                  |                              |                |              |                       |                          |  |  |  |
|      |      |                   |                                  |                              |                |              |                       |                          |  |  |  |
|      |      |                   |                                  |                              |                |              |                       |                          |  |  |  |

January 5, 2010 8:38:59 AM

Work Order ID: 54898

Parent Item:

Comments:

D205-704-043

Cable Assembly (205)

Parent Item Name:

|  |  |  |  | - | • |  |  |
|--|--|--|--|---|---|--|--|
|  |  |  |  |   |   |  |  |

Start Date: 05/01/2010

Required Date: 18/01/2010 Required Qty: 4.00

Start Qty: 4.00

| Component Item ** Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date Street | Status |
|-----------------------------|------------------------|---------------|-------------|---------------------|------------------|--------------|--------------------|----------------|--------------------------|---------------|-------------|--------|
|                             |                        |               |             |                     |                  |              |                    |                |                          |               |             |        |

D3217-L

Manufactured

Manufactured

Manufactured

No

100

Each

4.0000

14.0000

4.0000

Cable 66.5"

| Warehouse | Loc Qty | Loc Code |
|-----------|---------|----------|
| Location  |         |          |
|           |         |          |

Main Warehouse

ST 41525 46096

3 Each 100

4.0000

D3257-1



Fitting

| Warehouse | Loc Qty | Loc Code |
|-----------|---------|----------|
| Location  |         |          |

Main Warehouse

ST 38429

14 14

Each

12.0000 4.0000

D3258-1



Angle Bracket

Loc Code Warehouse Loc Qty

100

Location

Main Warehouse ST

43639

12 12

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |  |  |  |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|--|--|--|
| DATE | STEP | PROCEDURE CHANGE   | Ву | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |  |  |
|      |      |                    |    |      |     |                                     |                          |  |  |  |
|      |      |                    |    |      |     |                                     |                          |  |  |  |
|      |      |                    |    |      |     |                                     |                          |  |  |  |
|      |      |                    |    |      |     |                                     |                          |  |  |  |
|      |      |                    |    |      |     |                                     |                          |  |  |  |
|      |      |                    |    |      |     |                                     |                          |  |  |  |
|      | `    |                    |    |      |     |                                     |                          |  |  |  |

| Part No:    | PAR #: | Fault Category: | NCR: Yes No DQA: | Date: |
|-------------|--------|-----------------|------------------|-------|
| Resolution: |        | Disposition:    | QA: N/C Closed:  | Date: |

|      | WORK ORDER NON-CONFORMANCE (NCR) |  |  |   |  |   |   |  |
|------|----------------------------------|--|--|---|--|---|---|--|
|      | Description of NC                | Posseription of NC Corrective Action Section B |  |   |  |   | Approval  |  |
| SIEP | Section A                        | Initial<br>Chief Eng                           | Action Description Chief Eng             | Sign &<br>Date  | Section C  | Chief Eng   | QC Inspector  |  |
|      |                                  |  |  |   |  |   |   |  |
|      |                                  |  |  |   |  |   |   |  |
|      |                                  |  |  |   |  |   |   |  |
|      |                                  |  |  |   |  |   |   |  |
|      |                                  |  |  |   |  |   |   |  |
|      |                                  |  |  |   |  |   |   |  |
|      |                                  |  |  |   |  |   |   |  |
|      |                                  |  |  |   |  |   |   |  |
|      |                                  |  |  |   |  |   |   |  |
|      | STEP                             | STEP Description of NC                         | STEP Description of NC Section A Initial | STEP Description of NC Section A Initial Action Description | STEP Description of NC Section A Initial Action Description Sign & | STEP Description of NC Section A Initial Action Description Sign & Verification Section C | STEP Description of NC Section A Initial Action Description Sign & Verification Section C Chief Eng |  |

#### **Picklist Print**

January 5, 2010 8:38:59 AM

Work Order ID: 54898

Parent Item:

D205-704-043

Parent Item Name: Cable Assembly (205)

Comments:

| Component Item | ID. | Replacement | Mfg/  |
|----------------|-----|-------------|-------|
| ltem Name      | *   | Item ID     | Purch |
|                |     |             |       |

MS21042L3

Nut

Last

1123.85

113523

113537

ST

Location

Bin

No

Purchased

Purchased

Primary

Item Location

Start Date: 05/01/2010

**Required Date: 18/01/2010** 

Start Oty: 4.00

Qty To Pick

Required Otv: 4.00

Issuec

| are Qeye no. |          |        |
|--------------|----------|--------|
| Remaining    | Date *** | Status |

Issued

3,014.000 8.0000

| Warehouse Location | Loc Qty | Loc Code |  |
|--------------------|---------|----------|--|
| Main Warehouse     |         |          |  |
| ST                 | 3014    |          |  |
| 110844             | 35      |          |  |
| 111274             | 27      |          |  |
| 111668             | 64      |          |  |
| 112314             | 1388    |          |  |

6.0000

Qty on

Hand

Unit of

Each

500

300

700

Each

Measure

NAS509-3

Nut

| Warehouse<br>Location | Loc Qty | Loc Code |
|-----------------------|---------|----------|
| Main Warehouse        |         |          |

100

\* Koute

Seq ID

100

111650

12.0000

| W/O:    |      |             |        | WORK ORDER      | CHANGES  |               |              | •   |                                     | <del>-</del>            |
|---------|------|-------------|--------|-----------------|--|---------------|--------------|-----|-------------------------------------|-------------------------|
| DATE    | STEP |             | PRO    | OCEDURE CHANGE  |  | Ву            | Date         | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approva<br>QC Inspector |
|         |      |             |        |                 |  |               |              |     |                                     |                         |
|         |      |             |        |                 |  |               |              |     |                                     |                         |
|         | -    |             |        |                 | The Party Control of the Party |               | V-1-1-1      |     |                                     |                         |
|         |      | *           |        |                 |  |               |              |     |                                     |                         |
|         |      |             |        |                 |  |               |              |     |                                     |                         |
| Part No | :    |             | PAR #: | Fault Category: | NC   | <b>R:</b> Yes | No <b>DQ</b> | A:  | _ Date: _                           |                         |
|         |      | Resolution: |        | Disposition     |  |               | Nood.        |     |                                     |                         |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                      |                              |                |                           |                       |                          |  |  |  |
|------|------|----------------------------------|----------------------|------------------------------|----------------|---------------------------|-----------------------|--------------------------|--|--|--|
|      |      | Description of NC                |                      | Corrective Action Section B  |                |                           | Annuaral              |                          |  |  |  |
| DATE | STEP | Section A                        | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |  |  |  |
|      |      |                                  |                      |                              |                |                           |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |                           |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |                           |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |                           |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |                           |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |                           |                       |                          |  |  |  |
|      |      |                                  |                      | 77 FF                        |                |                           |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                | 3                         |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |                           |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |                           |                       |                          |  |  |  |

January 5, 2010 8:38:59 AM

Work Order ID: 54898

Parent Item:

D205-704-043

Parent Item Name: Cable Assembly (205)

Comments:

| C  | 0 | m | Į | 0 | nent | Item | ID# |  |
|----|---|---|---|---|------|------|-----|--|
| It | e | m |   | N | ame  |      | 40  |  |

Replacement Mfg/ Item ID

Purch

Purchased

**Start Date:** 05/01/2010

Start Qty: 4.00

**Required Date: 18/01/2010** 

Required Qty: 4.00

Bin Item Location

No

Primary Last Location \*\* Koute Seq ID

110

Unit of Measure

Each

Hand

Qty on Remaining Qty To Pick Issued

Issued \*\*

Status

AN960JD10

| Voca    | ~= |
|---------|----|
| V 52211 | C4 |

1,128.000 8.0000

Loc Code Loc Qty Warehouse Location

| Main Warehouse |      |
|----------------|------|
| ST             | 1128 |
| 105442         | 8    |
| 109059         | 2    |
| 109840         | 23   |
| 110139         | 2    |
| 110985         | 202  |
| 111279         | 5    |
| 111668         | 48   |
| 112314         | 78   |
| 112369         | 22   |
| 113149         | 738  |
|                |      |

W/O:

| W/O:         | :    |           |                 |         |                |     |                               |                          |
|--------------|------|-----------|-----------------|---------|----------------|-----|-------------------------------|--------------------------|
| DATE         | STEP | PRO       | CEDURE CHANGE   | Ву      | Date           | Qty | Approval Chief Eng / Prod Mgr | Approval<br>QC Inspector |
|              |      |           |                 |         |                |     |                               |                          |
|              |      |           |                 |         |                |     |                               |                          |
|              |      |           |                 |         |                |     |                               |                          |
| <del>.</del> |      | - Andrews |                 |         |                |     |                               |                          |
| Part No      |      | PAR #:    | Fault Category: | NCR: Ye | s No <b>DQ</b> | A:  | _ Date: _                     |                          |

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_ QA: N/C Closed: \_\_\_\_ Date: \_\_\_\_

| NCR:    |                 | WORK ORDER NON-CONFORMANCE (NCR) |                      |                              |                |                |                       |                          |  |  |  |
|---------|-----------------|----------------------------------|----------------------|------------------------------|----------------|----------------|-----------------------|--------------------------|--|--|--|
|         |                 | Description of NC<br>Section A   |                      | Corrective Action Section B  | В              | - Verification | Anneous               | Approval<br>QC Inspector |  |  |  |
| DATE    | STEP            |                                  | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date | Section C      | Approval<br>Chief Eng |                          |  |  |  |
|         |                 |                                  |                      |                              |                |                |                       |                          |  |  |  |
|         |                 |                                  |                      |                              |                |                |                       |                          |  |  |  |
|         |                 |                                  |                      |                              |                |                |                       |                          |  |  |  |
|         |                 |                                  |                      |                              |                |                |                       |                          |  |  |  |
|         |                 |                                  |                      |                              | 7 9            |                |                       |                          |  |  |  |
|         |                 |                                  |                      |                              |                |                |                       |                          |  |  |  |
|         |                 |                                  |                      |                              |                |                |                       |                          |  |  |  |
|         |                 |                                  |                      |                              |                |                |                       |                          |  |  |  |
|         |                 |                                  |                      |                              |                |                |                       |                          |  |  |  |
| NOTE: D | ate & initial a | all entries                      |                      |                              |                | <u> </u>       |                       |                          |  |  |  |

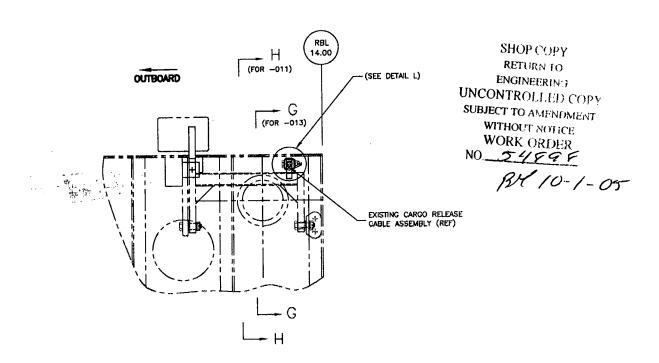


FIGURE 4 - Detail B. View looking Aft (Pilot's Side) (-011/-013 Installations)

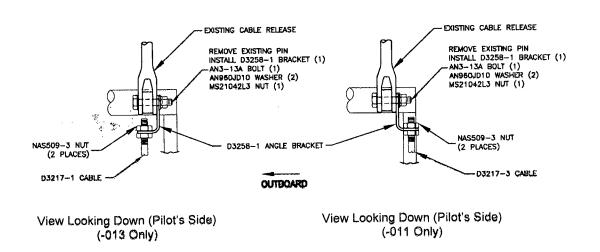


FIGURE 5 - Detail L.

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Revision: B

Date: 07.08.10

| Duit Ac | ospace | LIU               |                      |                              |             |              |        |                                     |                          |
|---------|--------|-------------------|----------------------|------------------------------|-------------|--------------|--------|-------------------------------------|--------------------------|
| W/O:    |        |                   | W                    | ORK ORDER CHANGE             | ES          |              |        |                                     |                          |
| DATE    | STEP   | PROCEDURE CHANGE  |                      |                              |             | Date         | Qty    | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|         |        |                   |                      |                              |             |              |        |                                     |                          |
|         |        |                   |                      |                              |             |              |        |                                     |                          |
|         |        |                   |                      |                              |             |              |        |                                     |                          |
|         |        |                   |                      |                              |             |              |        |                                     |                          |
| Part No | :      | PAR #:            | Fault Cate           | egory:                       | NCR: Yes    | No <b>DQ</b> | A:     | Date: _                             |                          |
|         | Re     | esolution:        | Disposition          | on:                          |             |              |        | Date:                               |                          |
| NCR:    |        | V                 | VORK ORE             | ER NON-CONFORMA              | NCE (NCF    | <b>?</b> )   |        |                                     | ,                        |
| DATE    | OTES   | Description of NC |                      | Corrective Action Section    | on B        | Verifi       | cation | Approval                            | Approval                 |
| DATE    | STEP   | Section A         | Initial<br>Chief Eng | Action Description Chief Eng | Sign & Date | Sect         | ion C  | Chief Eng                           | QC Inspector             |
|         | 1 1    |                   | 1                    |                              | 1           | 1            |        |                                     | 1                        |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                      |                              |                |               |           |              |  |  |  |
|------|------|----------------------------------|----------------------|------------------------------|----------------|---------------|-----------|--------------|--|--|--|
|      |      | Description of NC                |                      | Verification                 | Approval       | Approval      |           |              |  |  |  |
| DATE | STEP | Section A                        | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date | Section C   C | Chief Eng | QC Inspector |  |  |  |
|      |      |                                  |                      |                              |                |               |           |              |  |  |  |
|      |      |                                  |                      |                              |                |               |           |              |  |  |  |
|      |      |                                  |                      |                              |                |               |           |              |  |  |  |
|      |      |                                  |                      |                              |                |               |           |              |  |  |  |
|      |      |                                  |                      |                              |                |               |           |              |  |  |  |
|      |      |                                  |                      |                              |                |               |           |              |  |  |  |
|      |      |                                  |                      |                              |                |               |           |              |  |  |  |
|      |      |                                  |                      |                              |                |               |           |              |  |  |  |
|      |      |                                  |                      |                              |                |               |           |              |  |  |  |

w/0 54898

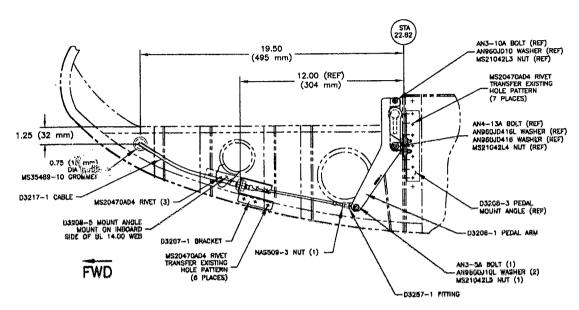


FIGURE 6 - View E-E. View looking Inboard From LHS (-013 Only)

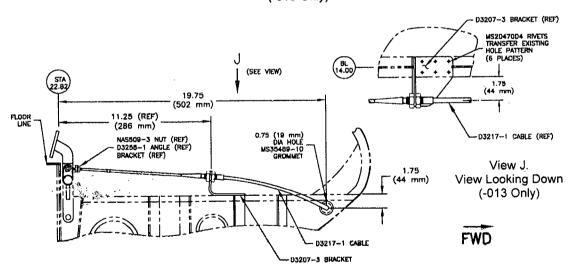


FIGURE 7 - View G-G. View looking Inboard From RHS (-013 Only)

| W/O:    |      | WORK ORDER CHANG       | WORK ORDER CHANGES |       |     |                                     |                          |  |  |  |  |
|---------|------|------------------------|--------------------|-------|-----|-------------------------------------|--------------------------|--|--|--|--|
| DATE    | STEP | PROCEDURE CHANGE       | Ву                 | Date  | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |  |  |  |  |
|         |      |                        |                    |       |     |                                     |                          |  |  |  |  |
|         |      |                        |                    |       |     |                                     |                          |  |  |  |  |
|         |      |                        |                    |       |     |                                     |                          |  |  |  |  |
|         |      |                        |                    |       |     |                                     |                          |  |  |  |  |
| Part No |      | PAR #· Fault Category: | NCP: Vos           | No DO | ۸.  | Date:                               | 1                        |  |  |  |  |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                      |                              |                |              |                       |                          |  |  |  |
|------|------|----------------------------------|----------------------|------------------------------|----------------|--------------|-----------------------|--------------------------|--|--|--|
|      |      | Description of NC                |                      | Corrective Action Section B  |                | Verification | Annroyal              | Approval                 |  |  |  |
| DATE | STEP | Section A                        | Initial<br>Chief Eng | Action Description Chief Eng | Sign &<br>Date | Section C    | Approval<br>Chief Eng | Approval<br>QC Inspector |  |  |  |
|      |      |                                  |                      |                              |                |              |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |              |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |              |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |              |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |              |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |              |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |              |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |              |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |              |                       |                          |  |  |  |
|      |      |                                  |                      |                              |                |              |                       |                          |  |  |  |